




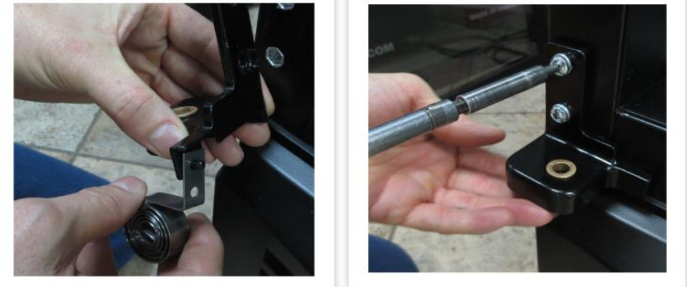




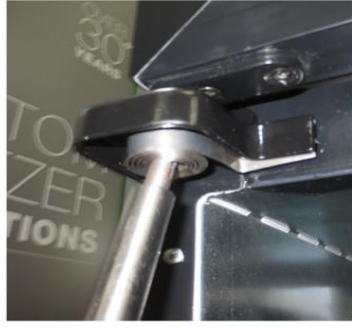



Reversing Swing Doors CD Models

#	Procedure	Visuals
1	<p>Loosen the two hold down screws of the front grill. Remove front grill by lifting the grill vertically upward approximately ½” until the grill is lifted free of the two keyhole slots and screws that hold the grill in place.</p>	
2	<p>Use a Philips type screwdriver to remove the top right bracket while holding the door. If there is a shim under the bracket, remove it too. Set the bracket aside but take care to hold the door.</p>	
3	<p>Open the door slightly and lift it up firmly. The spring would be released at the bottom.</p>	
4	<p>Place the door on a flat non-scratching surface. Interchange the door's top and bottom pivot pins by removing and fixing the two screws. Do not disturb the door handle</p>	

<p>5</p>	<p>Remove the bottom right bracket and if there is a shim under the bracket, remove it too.</p>	
<p>6</p>	<p>Install the new bottom left hinge bracket on the left side (QBD Part# 47-0090-015), before fully tightening the two screws, mount the door spring onto the pin on the back side of the hinge bracket. Now fully tighten the screws.</p>	
<p>7</p>	<p>Remove and re-insert the plastic plugs for the screw holes on the cooler's front face from the left side to the right side holes.</p>	
<p>8</p>	<p>Set the door on the cabinet through the bronze bushing in the bottom hinge bracket.</p>	
<p>9</p>	<p>Install the new left top hinge bracket to its new top left position. (QBD Part # 47-0090-014)</p>	

<h1>10</h1>	<p>Fix the door closing spring into the door pivot pin slot located at the bottom left of the cabinet.</p>	
<h1>11</h1>	<p>Pre-load the spring by giving one (1) full turn. Swing the door to test the proper operation.</p>	
<h1>12</h1>	<p>Remove the brand QBD logo from the bottom of the door and refit at the right hand top corner of the door.</p>	
<h1>13</h1>	<p>Install front grill.</p>	