
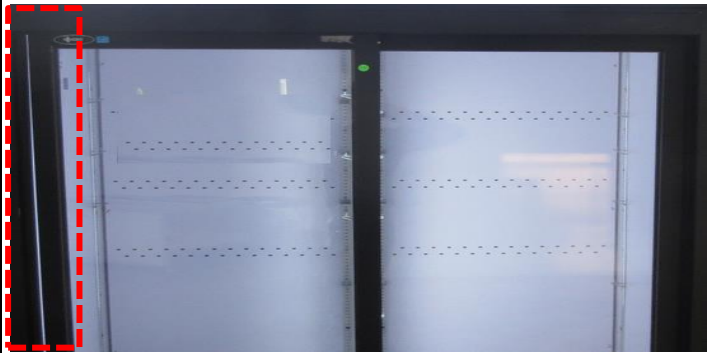



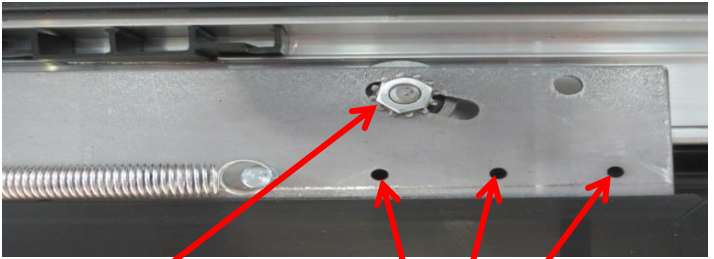

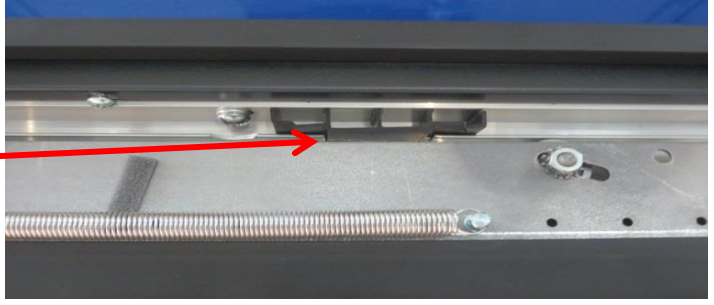
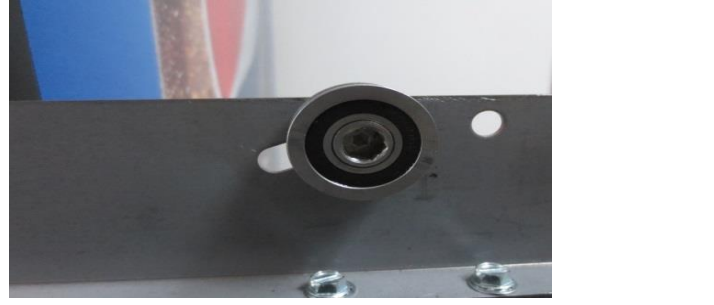





Sliding Door Adjustment

#	Procedure	Visuals
1	<p>Before making any adjustments to the sliding doors, ensure the cooler is level front to back and side to side. An un-level cooler will have a negative impact on the doors closing.</p>	
2	<p>Check the doors to ensure the doors are sliding freely, not rubbing on the bottom track and are the doors are contacting the side of the cooler evenly from top to bottom. To repair "gasket gap", adjust door rollers.</p>	
3	<p>For better access to door rollers and door track, it is best to remove the wheel cover. Remove the two (2) screws attaching the cover to the side of the cooler.</p>	 <p style="text-align: center;">Remove 2 Screws</p>
4	<p>Loosen the four (4) screws attaching the cover to the top track and remove the wheel cover.</p>	 <p style="text-align: center;">Loosen 4 Screws</p>

<p>5</p>	<p>When the wheel cover is removed, inspect door spring, horizontal door seal, extrusion track filler, door rollers and door track.</p>	 <p>Door Spring Door Rollers Door Track Track Filler Door Seal</p>
<p>6</p>	<p>Check the spring hasn't been stretched or is weak and adjust or replace as needed.</p>	 <p>Door Roller Adjustment Spring Tension Adjustment</p>
<p>7</p>	<p>Horizontal door seal should be touching the top of the doors and move freely within the seal holder. Check for wear and tears on the seal.</p>	
<p>8</p>	<p>Ensure the extrusion track filler is in place. The track filler is required to prevent the door from jumping off the track. If replacement track fillers are needed, order part # 47-7386-039.</p>	
<p>9</p>	<p>Check the door rollers to ensure they are spinning freely. Clean the rollers as required and after cleaning, lubricate with light machine oil. DO NOT USE WD-40 as a lubricant.</p>	

<p>10</p>	<p>Door roller can be removed from the stationary position and moved to the adjacent slot to allow greater flexibility for door adjustments.</p>	 <p>Adjustment slot Stationary position</p>
<p>11</p>	<p>If the cooler doors are rubbing against each other at the center, a 1/16" washer can be placed on the wheel closest to the center of the cooler and on the wheel side of the bracket. If still rubbing, repeat the process on the other door. Do not add more than two (2) washers per center door.</p>	 <p>Place washer here</p> <p>WRENCH 7/16"</p> <p>BRACKET</p> <p>DOOR</p> <p>ALLEN KEY 1/8"</p>
<p>12</p>	<p>Check the upper door track for signs of wear. Track should be even along the entire length of the track and should not have any indentations. Indentations is a sign that the doors are jumping when closing and a door adjustment is required along with a track replacement. Door track should be clean at all times.</p>	
<p>13</p>	<p>The first 2" of the door track has no contact with the door rollers and is the best area to compare the rest of the track for wear.</p>	